

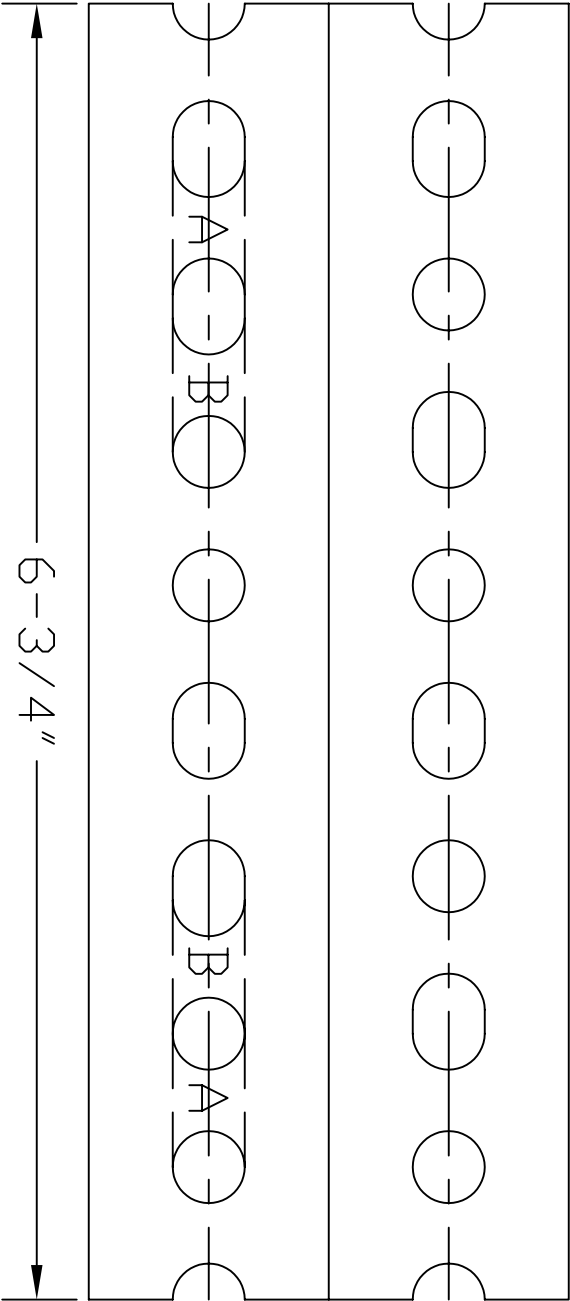
New Hardware Preparation:  
Cut 4 6-3/4" pieces off the 3 foot angle bracket. The cuts should fall through the center of the holes stamped in the material. You can use a hacksaw or Dremmel tool with sanding/cutting blade to make the cuts. You should only have to make 3 cuts.

From those four pieces you will make 2 inner and 2 outer brackets. The outer brackets will mount to the primestar dish using the existing dish bolts, lock washers and nuts. The inner brackets will mount to the outer bracket and to the clamps that will be attached to the mount pole of your HH-Mount.

The outer brackets will have two sections cut out between the pre-stamped holes near each end on one side. The inner brackets will also have two sections to be cut away on one side, but it will be removed one hole farther from the end than it was on the outer brackets.

Optional: After completing the brackets as shown here, sand them with 220 grit sandpaper. Remove the bolts from the grounding clamps and spray the brackets and grounding clamp parts with at least two coats of gray primer. This will give your project a more polished and professional appearance.

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
N/A	1	INITIAL DRAWING	3/14/2003	Z



This is about what the brackets would look like if they were flattened. Notice there is a different hole pattern on each side. The pattern may not match exactly depending on your cuts.

I made all my cuts on the side with the 2 long two short hole pattern. Be sure to plan your cuts and mark your material before cutting.

Using a Dremmel cut and remove area 'A' for the 2 outer brackets. This will be between the first and second hole from each end on 2 of the brackets.

Using a Dremmel cut and remove area 'B' for the 2 inner brackets. This will be between the second and third hole from each end on 2 of the brackets.

Weekend Warrior Primestar HH-Mount Ku Retro-Fit project.				
DRAWN BY: Ziploc				
SIZE	FSCM NO.	DWG NO.	REV	
A-L	N/A	02	1	
SCALE	N/A	DWG NAME	DISHFIT2	SHEET 2 of ?