

NOTE: WHEN TIGHTENING THE RINGS, THEY SHOULD BE FLUSH WITH THE TOP OF THE RIBS. (Ref: photo 7)

TIGHTEN THE OUTER RING FIRST THEN TIGHTEN ALL REMAINING HUB RIBS & RING BOLTS & NUTS AT THIS TIME.

CAUTION: Be careful not to over-tighten the ring bolts. DO NOT EXCEED TORQUE OF 10 FT. LBS.

NOTE: The following operations require two persons for assembly. One person working inside the antenna, and one working outside the antenna.

NOTE: The "J" clips are used to attach the mesh to the rings, and the "U" clips are used to tie the sections of mesh together AND to the ribs.

4. Position the large mesh, centered, on each rib with the outside edge as flush as possible with the tips of the ribs. (Ref: photo 8) Place a J-clip through the mesh, where it will not bend or bind but will hold the mesh securely to the ring.

NOTE: DO NOT OVERLAP MESH SECTION

Bend the J-Clip tightly around the ring. (Ref: Photo #9 and Diagram below)

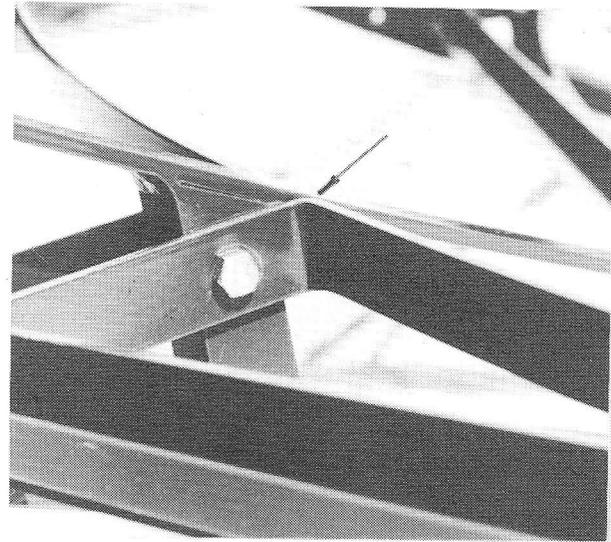
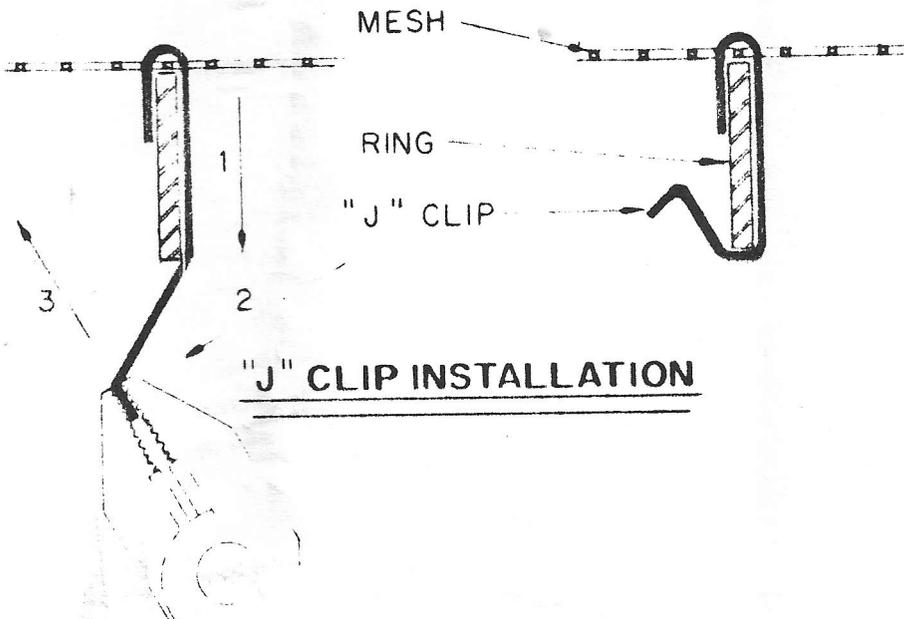


Photo 7

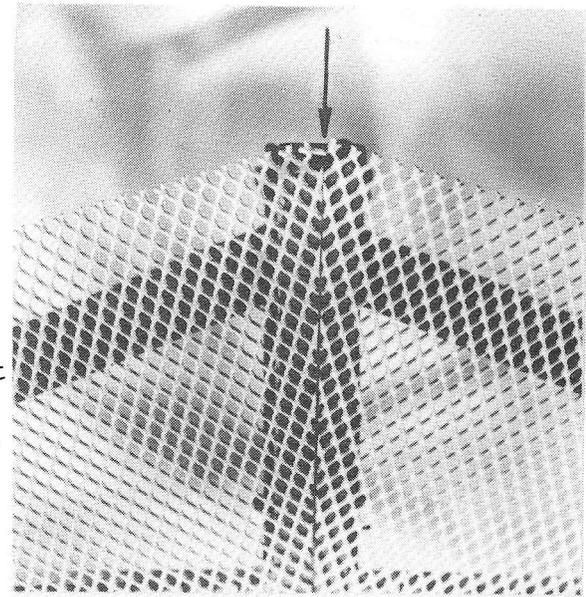


Photo 8

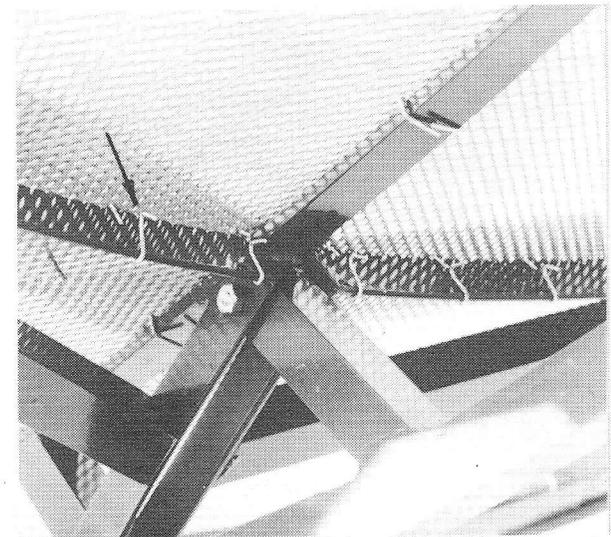


Photo 9