

1. Take the coupling adapter (supplied with the actuator motor head) and slide it into the coupling of the CD Sipco gearbox as shown. (See Fig. 10)

2. The actuator motor head will now have to be connected to the CD Sipco gearbox in order to move the reflector. Slide the actuator motor head over the mounting flange on the side of the CD Sipco gearbox (while noting the position of the drive pin

of the actuator motor head and the coupling adapter in the coupling of the CD Sipco gearbox so that they match). (See Fig. 10)

3. After the drive pin and the coupling adapter have been aligned, secure the actuator motor head to the CD Sipco gearbox using two $\frac{5}{16}$ " x $\frac{5}{8}$ " bolts (supplied with actuator motor head). Make sure not to overtighten these bolts. (See Fig. 10)

FIG. 10

